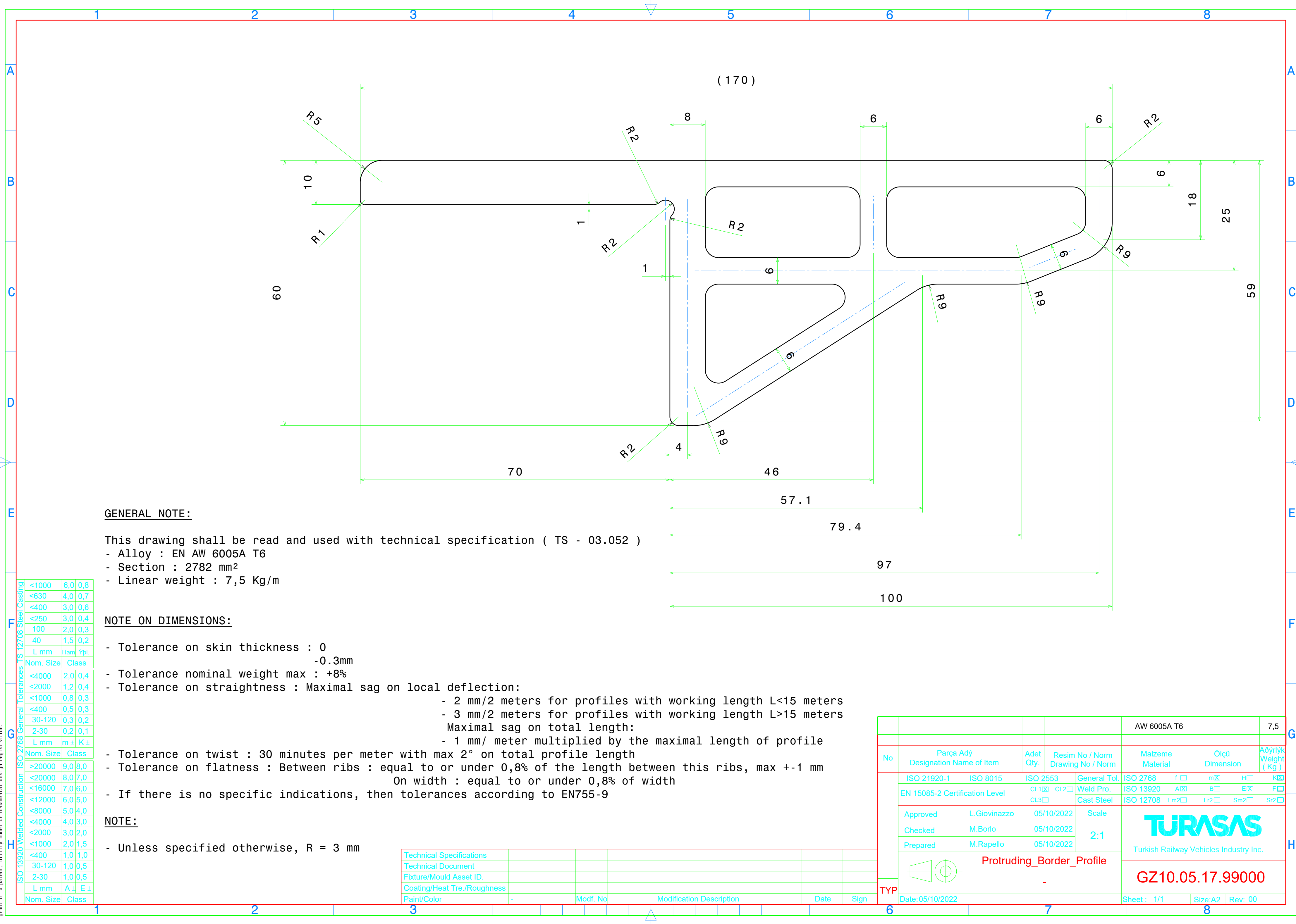


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GENERAL NOTE:

This drawing shall be read and used with technical specification ( TS - 03.052 )  
- Alloy : EN AW 6005A T6  
- Section : 2782 mm<sup>2</sup>  
- Linear weight : 7,5 Kg/m

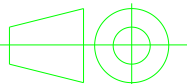
NOTE ON DIMENSIONS:

- Tolerance on skin thickness : 0 -0.3mm
- Tolerance nominal weight max : +8%
- Tolerance on straightness : Maximal sag on local deflection:
  - 2 mm/2 meters for profiles with working length L<15 meters
  - 3 mm/2 meters for profiles with working length L>15 metersMaximal sag on total length:
  - 1 mm/ meter multiplied by the maximal length of profile
- Tolerance on twist : 30 minutes per meter with max 2° on total profile length
- Tolerance on flatness : Between ribs : equal to or under 0,8% of the length between this ribs, max +-1 mm  
On width : equal to or under 0,8% of width
- If there is no specific indications, then tolerances according to EN755-9

NOTE:

- Unless specified otherwise, R = 3 mm

Technical Specifications					
Technical Document					
Fixture/Mould Asset ID.					
Coating/Heat Tre./Roughness					
Paint/Color	-	Modf. No	Modification Description	Date	Sign

				AW 6005A T6		7,5	
No	Parça Adý Designation Name of Item		Adet Qty.	Resim No / Norm Drawing No / Norm	Malzeme Material	Ölçü Dimension	Aðýrlyk Weight ( Kg )
TYP	ISO 21920-1    ISO 8015		ISO 2553		General Tol.	ISO 2768	f <input type="checkbox"/> mX <input checked="" type="checkbox"/> H <input type="checkbox"/> K <input checked="" type="checkbox"/>
	EN 15085-2 Certification Level		CL1X <input checked="" type="checkbox"/> CL2 <input type="checkbox"/>	CL3 <input type="checkbox"/>	Weld Pro.	ISO 13920	A <input checked="" type="checkbox"/> B <input type="checkbox"/> E <input checked="" type="checkbox"/> F <input type="checkbox"/>
					Cast Steel	ISO 12708	Lm2 <input type="checkbox"/> Lr2 <input type="checkbox"/> Sm2 <input type="checkbox"/> Sr2 <input type="checkbox"/>
	Approved	L.Giovinazzo	05/10/2022		Scale	<div>TURASAS</div> <div>Turkish Railway Vehicles Industry Inc.</div>	
	Checked	M.Borio	05/10/2022		2:1		
	Prepared	M.Rapello	05/10/2022				
			Protruding_Border_Profile			GZ10.05.17.99000	
		-					
Date:05/10/2022					Sheet : 1/1	Size:A2	Rev: 00